



## Sarlink® 3170

DSM Thermoplastic Elastomers Inc. - Thermoplastic Elastomer

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### General Information

#### Product Description

SARLINK® 3170 is a multi-purpose thermoplastic elastomer featuring excellent compression set, heat resistance and weatherability. SARLINK® 3170 can be processed by injection molding, blow mounding or extrusion for applications such as seals, gaskets, chemical resistant hose and tube, heat resistant boots and bellows.

#### General

Material Status	• Commercial: Active		
Availability	• Asia Pacific • Europe	• North America • South America	
Features	• Good Weather Resistance	• Medium Heat Resistance	
Uses	• Gaskets • Hose	• Profiles • Seals	• Tubing
Forms	• Pellets		
Processing Method	• Blow Molding	• Extrusion	• Injection Molding

### ASTM and ISO Properties <sup>1</sup>

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Specific Gravity	0.940	0.938	ASTM D792
Density	0.950 g/cm <sup>3</sup>	0.950 g/cm <sup>3</sup>	ISO 1183

Elastomers	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress			ASTM D412
Across Flow: 100% Strain	450 psi	3.10 MPa	
Flow: 100% Strain	522 psi	3.60 MPa	
Tensile Stress <sup>2</sup>			ISO 37
Across Flow: 100% Strain	450 psi	3.10 MPa	
Flow: 100% Strain	740 psi	5.10 MPa	
Tensile Strength			ASTM D412
Across Flow: Yield	1120 psi	7.70 MPa	
Flow: Yield	754 psi	5.20 MPa	
Tensile Stress <sup>2</sup>			ISO 37
Across Flow: Break	1120 psi	7.70 MPa	
Flow: Break	972 psi	6.70 MPa	
Tensile Elongation			ASTM D412
Across Flow: Break	680 %	680 %	
Flow: Break	380 %	380 %	
Tensile Elongation <sup>2</sup>			ISO 37
Across Flow: Break	680 %	680 %	
Flow: Break	360 %	360 %	
Tear Strength - Across Flow (Die C)	240 lbf/in	42 kN/m	ASTM D624

<b>Elastomers</b>	<b>Nominal Value (English)</b>	<b>Nominal Value (SI)</b>	<b>Test Method</b>
Tear Strength - Across Flow			ISO 34-1
Method A, Trouser	91 lbf/in	16 kN/m	
Method Ba, Angle (Unnicked)	230 lbf/in	41 kN/m	
Compression Set <sup>3</sup>			ASTM D395
73 °F (23 °C), 22.0 hr	25 %	25 %	
158 °F (70 °C), 22.0 hr	43 %	43 %	
212 °F (100 °C), 22.0 hr	47 %	47 %	
Compression Set			ISO 815
73 °F (23 °C), 72.0 hr	34 %	34 %	
158 °F (70 °C), 22.0 hr	44 %	44 %	
212 °F (100 °C), 22.0 hr	50 %	50 %	
<b>Hardness</b>	<b>Nominal Value (English)</b>	<b>Nominal Value (SI)</b>	<b>Test Method</b>
Durometer Hardness			ASTM D2240
Shore A, 5 sec, Extruded	71	71	
Shore A, 5 sec, Injection Molded	73	73	
Shore Hardness			ISO 868
Shore A, 5 sec, Extruded	71	71	
Shore A, 5 sec, Injection Molded	75	75	
<b>Aging</b>	<b>Nominal Value (English)</b>	<b>Nominal Value (SI)</b>	<b>Test Method</b>
Change in Tensile Strength in Air			ASTM D573
Across Flow: 257 °F (125 °C), 1000 hr	-8.0 %	-8.0 %	
100 % Strain, Across Flow: 257 °F (125 °C), 1000 hr	6.0 %	6.0 %	
Across Flow: 302 °F (150 °C), 168 hr	-4.0 %	-4.0 %	
100 % Strain, Across Flow: 302 °F (150 °C), 168 hr	5.0 %	5.0 %	
Change in Tensile Strength in Air			ISO 188
257 °F (125 °C), 1000 hr	-8.0 %	-8.0 %	
302 °F (150 °C), 336 hr	-14 %	-14 %	
Change in Ultimate Elongation in Air - Across Flow			ASTM D573
257 °F (125 °C), 1000 hr	-14 %	-14 %	
302 °F (150 °C), 168 hr	-14 %	-14 %	
Change in Tensile Strain at Break in Air			ISO 188
257 °F (125 °C), 1000 hr	-14 %	-14 %	
302 °F (150 °C), 336 hr	-11 %	-11 %	
Change in Durometer Hardness in Air			ASTM D573
257 °F (125 °C), 1000 hr	1.9	1.9	
302 °F (150 °C), 168 hr	2.7	2.7	
Change in Shore Hardness in Air - Shore A			ISO 188
257 °F (125 °C), 1000 hr	2.0	2.0	
302 °F (150 °C), 336 hr	3.0	3.0	
Change in Volume			ASTM D471
250 °F (121 °C), 24 hr, in ASTM Oil #3	98 %	98 %	
257 °F (125 °C), 70 hr, in ASTM Oil #3	110 %	110 %	
Change in Volume			ISO 1817
73 °F (23 °C), 168 hr, in Reference Fuel B	87 %	87 %	
212 °F (100 °C), 72 hr, in Water	2.0 %	2.0 %	
212 °F (100 °C), 168 hr, in ASTM #1 Oil	41 %	41 %	

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Fill Analysis	Nominal Value (English)	Nominal Value (SI)	Test Method
Apparent Viscosity 392 °F (200 °C), 206 sec <sup>-1</sup>	300 Pa·s	300 Pa·s	ASTM D3835

Processing Information			
Injection	Nominal Value (English)	Nominal Value (SI)	
Rear Temperature	356 to 419 °F	180 to 215 °C	
Middle Temperature	356 to 419 °F	180 to 215 °C	
Front Temperature	356 to 419 °F	180 to 215 °C	
Nozzle Temperature	369 to 428 °F	187 to 220 °C	
Processing (Melt) Temp	365 to 428 °F	185 to 220 °C	
Mold Temperature	50.0 to 131 °F	10.0 to 55.0 °C	
Back Pressure	14.5 to 145 psi	0.1000 to 1.00 MPa	
Screw Speed	100 to 200 rpm	100 to 200 rpm	

Extrusion	Nominal Value (English)	Nominal Value (SI)	
Cylinder Zone 1 Temp.	356 to 392 °F	180 to 200 °C	
Cylinder Zone 2 Temp.	356 to 401 °F	180 to 205 °C	
Cylinder Zone 3 Temp.	369 to 410 °F	187 to 210 °C	
Cylinder Zone 4 Temp.	369 to 410 °F	187 to 210 °C	
Melt Temperature	383 to 419 °F	195 to 215 °C	
Die Temperature	383 to 419 °F	195 to 215 °C	
Take-Off Roll	68.0 to 122 °F	20.0 to 50.0 °C	

#### Extrusion Notes

Screen Pack: 20 to 60 mesh  
Screw: general purpose  
Compression Ratio: 3:1

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Type 2

<sup>3</sup> Method B